

Date: Monday, 10/11/2008 3:34:55 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SEAT TRACK
<b>Job Number</b> : 43292	
<b>Estimate Number</b> : 12621	
<b>P.O. Number</b> :	<b>Part Number</b> : D30331
<b>This Issue</b> : 10/11/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3033 REV. A1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : // <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A1
<b>Previous Run</b> : 37107	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 21/11/2008 <b>Qty:</b> 6 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.11.11</u>	
<b>Comment</b> : Est: A 07.01.03 New issue EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D3033144	Seat Track
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**Comment:** Qty.: 1.5855 f(s)/Unit Total : 9.5130 f(s)  
 Seat Track

*Ep 08/11/25 @*

2.0	BAND SAW	BAND SAW
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**Comment:** BAND SAW  
 1-Cut D3033-144 extrusion to lenght per D3033-1 detail of dwg D3033  
 Batch: B30887

*(88) ->*

2-Deburr

*Ep 08/11/25 @*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

*Soslu b5 (x6)*

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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**Comment:** HAND FINISHING RESOURCE #1  
 Chemical Conversion Coat as per QSI 005 4.1

*M-1 08/11/25*

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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**Comment:** INSPECT POWDER COAT/CHEMICAL CONVERSION

*85 08/11/25 (x6)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3033-1 PAR #: N/A Fault Category: Prod. Sm. Med FAR NCR: Yes No DQA: A Date: 08.11.26  
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: A Date: 08/11/27

NCR: <u>43292</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/1/25	# 20	5 parts were cut wrong. - 1 was cut too short -.063" - 4 were cut with the ends not matching the	<u>AS/14/2</u>	Scrap and destroy Qty <u>5</u> and Replane B# <u>30887</u>	<u>AS/14/25</u>	S 08/1/25	<u>AS/14/2</u>	8/1/25
		Dwg. P.L. Lack of attention too Dwg.	<u>AS/14/2</u>	Ensure Employee understands the drawing requirements.		S 8/1/25	<u>AS/14/2</u>	8/1/25

NOTE: Date & initial all entries

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User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK

Job Number: 43292

Part Number: D30331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

ST 237

AS 08/11/25 (X)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/26 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-11-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

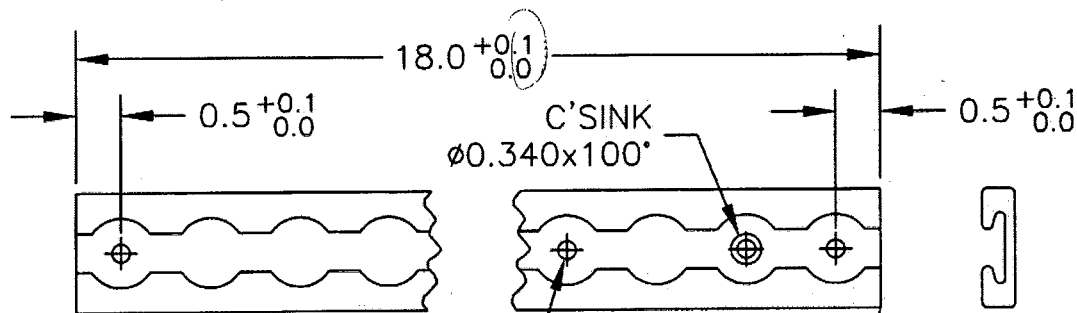
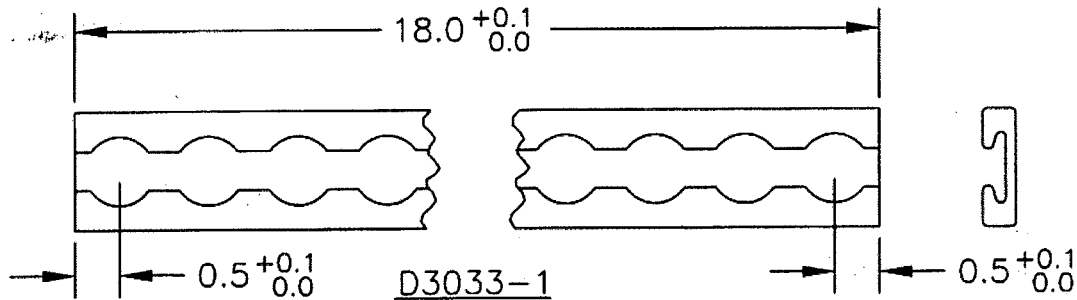
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	03.08.25	NOTE 1 MODIFIED	

## SPECIFICATION CONTROL DRAWING



Ø0.203  
(TYP 4 PLACES)

CHAMFER EDGES 0.03/0.06  
AT 45° OR EQUIV. RADIUS  
(BOTH ENDS)

D3033-3  
(CAN MAKE FROM D3033-1)

STAMP COPY  
SUBJECT TO  
ENCLOSURE 12  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43292

### D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144  
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144 AI
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**RELEASED**  
01.05.30

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